

# C16-M-106/RAC-106

## 6057

# BOARD DIPLOMA EXAMINATION, (C-16) MARCH/APRIL-

### DME—FIRST YEAR EXAMINATIO

#### WORKSHOP TECHNOLOG

*Time*: 3 hours ]

Total Marks: 80

 $3 \times 10 = 30$ 

- Instructions: (1) Answer all questions
  - (2) Each question carries three marks.
  - (3) Answers should be brief and straight to the point and shall not exceed five simple sentences.
  - 1. List out different holding tools used in carpentry.
  - What is the difference between reaming and drilling?
  - Draw a neat sketch of hand hammer and name the parts.
  - Write the differences between punching and drifting.
  - What are the common six defects of forging?
  - List out the three types of hems.
  - State the properties of good moulding sand.
  - What is meant by sand binder? Name the types of sand binders.
  - Write about hot extrusion process.
- **10.** Describe the wire drawing process with a neat sketch.

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**Instructions**: (1) Answer any **five** questions.

- (2) Each question carries ten marks.
- (3) Answers should be comprehensive and the criterion for valuation is the content but not the length of the answer.
- **11.** (a) Draw a neat sketch of metal jack plane and name its parts. 5
  - (b) Write the specific use of (i) spoke shave and (ii) router plane. 5
- **12.** List out the different types of files. Write the use of any three types of files with sketches.
- 13. Describe the working of spring hammer with a neat sketch.
- **14.** Draw neat sketches of any four types of stakes used in sheet metal shop and explain their use.
- **15.** (a) Draw a neat sketch of twist drill and name the parts. 5
  - (b) List the various materials used for drills.
- **16.** Explain dry sand moulding. Write the advantages and disadvantages and its applications.
- 17. Describe the following cold working processes:
  - (a) Spinning
  - (b) Shot peening
  - (c) Cold heading
  - (d) Cold extrusion
- **18.** (a) List the specifications of a power hack saw.
  - (b) What is setting saw teeth? Explain the types of setting with sketches.

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