C14-M-106/RAC-106

4055

BOARD DIPLOMA EXAMINATION, (C-14) MARCH/APRIL—2018 DME-FIRST YEAR EXAMINATION

WORKSHOP TECHNOLOGY

Time : 3 hours [Total Marks: 80

PART—A

 $3 \times 10 = 30$

- **Instructions:** (1) Answer **all** questions.
 - (2) Each question carries **three** marks.
 - (3) Answers should be brief and straight to the point and shall not exceed five simple sentences.
 - 1. Write the specific uses of the following carpentry toils:
 - (a) Try Square (b) Firmer chisel (c) Jack plane
 - 2. Sketch the rip saw and label the parts.
 - Write difference between taping and drilling.
 - Name the different types of files used in fitting shop. 4.
 - List out various tongs used is forging shop. 5.
 - What is the difference between hem & seam?
 - List the different operations that can be performed on drilling machine.
 - What is a core? List out the different types of cores.
 - What are the advantages of green sand mould?
- **10.** State the difference between hot working and cold working.

PART—B $10 \times 5 = 50$

- **Instructions:** (1) Answer any **five** questions.
 - (2) Each question carries ten marks.
 - (3) Answers should be comprehensive and the criteria for evaluation is the content but not the length of the answer.
- 11. Define brace. Briefly explain Rachet brace and Wheel brace with neat sketch.
- **12.** What are the different types of operations done in bench work? Explain any one in detail.
- 13. Draw a neat sketch of sine bar. How is it used for measuring angles?
- 14. Name the various common forging defects and state the causes and remedies.
- **15.** List out various fastening methods that are used is sheet metal and explain any two of them.
- **16.** Draw a neat sketch of radial drilling machine, label the parts and explain their function.
- 17. Explain about shell mouldings and give its advantages. For what applications it will best fit?
- **18.** Explain about hot extrusion process.