

C14-M-106/RAC-106

4055

BOARD DIPLOMA EXAMINATION, (C-14)

OCT/NOV-2015

DME—FIRST YEAR EXAMINATION

WORKSHOP TECHNOLOGY

Time : 3 hours]

[Total Marks : 80

PART-A

3×10=30

Instructions : (1) Answer **all** questions.

- (2) Each question carries **three** marks.
- (3) Answers should be brief and straight to the point and shall not exceed *five* simple sentences.
- **1.** List any three marking and measuring tools used in carpentry.

 $1\frac{1}{2}+1\frac{1}{2}=3$ State the uses of a claw hammer. 2. 3 **3.** State the differences between tapping and dieing. $1\frac{1}{2}+1\frac{1}{2}=3$ **4.** Draw a neat sketch of reamer and name the parts. 2+1=3**5.** What are the six common defects in forging? $\frac{1}{2} \times 6 = 3$ **6.** What is a hem? List the three types of hems. $1\frac{1}{2}+1\frac{1}{2}=3$ 7. Distinguish between boring and counter boring. $1\frac{1}{2}+1\frac{1}{2}=3$ **8.** List any six hand moulding tools used in foundry shop. $\frac{1}{2}\times6=3$ 9. List any six materials used for pattern making. $\frac{1}{2} \times 6 = 3$ /4055 1 [Contd...

10.	Distinguish	between	blanking	and	punching.	11/2+11/2=3
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PART—B	10×5=50

Instructions : (1) Answer any five questions.

- (2) Each question carries **ten** marks.
- (3) Answers should be comprehensive and the criterion for valuation is the content but not the length of the answer.

11.	(a)	Explain wooden jack plane with a neat sketch.	5
	(b)	List different types of chisels used in carpentry.	5

- 12. What is a tap? Explain different types of taps that are used in fitting with neat sketches.
- 13. (a) Draw a neat sketch of sine bar. How is it used for measuring angles?5
 - (b) State the differences between chipping and scrapping. 5
- 14. Explain the following forging operations with neat sketches : 10
 - (a) Upsetting
 - (b) Drawing down
 - (c) Swaging
- **15.** Explain any four types of seams with the help of neat sketches.

 $2\frac{1}{2} \times 4 = 10$

- **16.** Explain the operations performed on drilling machine. 5×2=10
- **17.** Explain any four types of patterns with neat sketches. $2\frac{1}{2}\times4=10$
- 18. (a) What are the advantages and disadvantages of hot working over cold working?5
 - (b) Describe the process of wire drawing in cold working with a neat sketch.

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