

C14-AEI-502

4608

BOARD DIPLOMA EXAMINATION, (C-14) OCT/NOV-2017

DAEIE—FIFTH SEMESTER EXAMINATION

PROCESS CONTROL

Time: 3 hours] [Total Marks: 80

PART—A

3×10=30

Instructions: (1) Answer all questions.

- (2) Each question carries three marks.
- (3) Answers should be brief and straight to the point and shall not exceed *five* simple sentences.
- 1. Define batch process and continuous process.
- 2. Define process lag and control lag.
- **3.** List the discontinuous control modes.
- **4.** List the advantages and disadvantages of PD control.
- **5.** Draw the diagram of pressure to electric converter.
- **6.** List the different types of actuator.
- 7. Draw the flow-lift characteristics of control valves.
- **8.** List the applications of cascade control.

- **9.** Define adaptive control.
- **10.** Draw the process line diagrams for the following:
 - (a) Pneumatic signal
 - (b) Hydraulic signal
 - (c) Internal system link

PART-B

 $10 \times 5 = 50$

Instructions: (1) Answer any **five** questions.

- (2) Each question carries ten marks.
- (3) Answers should be comprehensive and the criterion for valuation is the content but not the length of the answer.
- 11. Explain a physical control system with block diagram.
- **12.** Explain proportional-integral-derivative control mode and its characteristics.
- **13.** Explain the tuning of PID controller by using process reaction curve method.
- 14. Explain the block diagram of final control operation.
- **15.** Explain the principle of operation of electric to pressure converter with a diagram.
- **16.** (a) Explain the feed forward control system with an example. 6
 - (b) Distinguish between feedback and feed forward control systems.

- 17. Explain the self-adaptive control system with a block diagram.
- **18.** (a) (i) Draw the following general instruments by balloon symbols:
 - (1) Instrument at locally mounted
 - (2) Instrument at control center
 - (3) Instrument-bifunctional/two services

Draw the symbols for the following controllers and transmitters :

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- (4) Flow transmitter
- (5) Pressure controller (panel mounted)
- (6) Flow controller (locally mounted)
- (b) Explain the use of letter codes for identification of instruments.
