

C09-AEI-604

3717

BOARD DIPLOMA EXAMINATION, (C-09) MARCH/APRIL—2017 DAEI—SIXTH SEMESTER EXAMINATION

INDUSTRIAL AUTOMATION

Time: 3 hours [Total Marks: 80

PART—A

 $3 \times 10 = 30$

Instructions: (1) Answer **all** questions.

- (2) Each question carries three marks.
- (3) Answers should be brief and straight to the point and shall not exceed *five* simple sentences.
- 1. List three input devices of PLC.
- 2. Draw the diagram of PLC output module.
- **3.** Write a short note on PLC based control panel.
- **4.** Draw the diagram of inductive proximity switch.
- **5.** List any three control elements used in automation.
- 6. Mention any three softwares used in SCADA.
- 7. List any three important features of SCADA.

- **8.** Draw the block diagram of DDC.
- 9. List three drawbacks of DDC.
- 10. Define expert system.

PART—B

 $10 \times 5 = 50$

Instructions: (1) Answer any **five** questions.

- (2) Each question carries ten marks.
- (3) Answers should be comprehensive and the criterion for valuation is the content but not the length of the answer.
- 11. Explain different parts of PLC.
- **12.** Explain about bit instructions used in PLC programming.
- **13.** (a) Draw and explain the PLC ladder diagram for level controller.
 - (b) Write a short note on 'Associated tags'.

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- **14.** Explain any two communication standards used in data transfer in PLCs. 5+5
- **15.** Explain the operation of the following :

5+5=10

- (a) Fibre optic sensor
- (b) Pneumatic switch
- **16.** Explain the interfacing of SCADA with PLC.
- 17. Explain the architecture of DCS.
- **18.** Explain the classification of robots.

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