

C09-AEI-406

3416

BOARD DIPLOMA EXAMINATION, (C-09)

OCT/NOV-2016

DAEIE—FOURTH SEMESTER EXAMINATION

PROCESS CONTROL

Time: 3 hours]

[Total Marks : 80

PART-A

3×10=30

Instructions : (1) Answer all questions.

- (2) Each question carries **three** marks.
- (3) Answers should be brief and straight to the point and shall not exceed *five* simple sentences.
- 1. Define controlled variable and manipulated variable.
- **2.** Classify the controller modes.
- **3.** Define proportion band and offset.
- 4. State the need for electric to pressure converter.
- 5. Draw the diagram of solenoid valve.
- 6. Distinguish between feedback and feedforward controls.
- 7. Define adaptive controller.
- 8. List the applications of ratio control system.

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- 9. Define P & I diagram.
- **10.** Draw the symbols of the following :
 - (a) Controller
 - (b) Transmitter

PART—B

10×5=50

Instructions : (1) Answer any **five** questions.

- (2) Each question carries **ten** marks.
- (3) Answers should be comprehensive and the criterion for valuation is the content but not the length of the answer.
- Draw the block diagram of process control loop. Explain each element in process control loop.
 4+6
- **12.** State the need for tuning of PID controllers. Describe the process reactance curve method of tuning of PID controller. 3+7
- **13.** Define the following control system parameters : 2×5=10
 - (a) Error
 - (b) Controller output
 - (c) Control lag
 - (d) Dead time
 - (e) Cycling
- **14.** Explain the implementation of proportional controller and integral controller modes using op-amp. 5+5
- **15.** Explain the pneumatic and hydraulic actuators with neat diagrams. 5+5
- **16.** Explain the following types of control valves : 10
 - (a) Linear
 - (b) Quick opening
 - (c) Equal percentage
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17. Explain the block diagram of cascade controller.

18. (a) Draw the line diagrams of the following :

- *(i)* Electric line
- (ii) Pneumatic line
- (iii) Hydraulic line
- (iv) Capillary line
- (v) Process line
- (b) Explain the ANSI standard used in instrumentation.

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